



MATERIAL SPECIFICATION

Properties	Value	Test Method - ISO
Density	1,3 g/cm ³	1183B
Melting Point	150°C	306/B50
Tensile Modulus	Not Relevant	/
Tensile Stress	Not Relevant	/
Notched Impact Strenght	N/A	/
Molding shrinkage	1%	294-4

FILAMENT SPECIFICATION

Properties	Value and Tolerances
Diameter 2.85 mm	±0.08 mm
Roundness deviation	max 3%
Suggested print temperature (guideline)	200 - 220°C
Suggested print speed	40 - 70 mm/s
Suggested bed temperature	Not required